

Technical Data Sheet

Supreme Det 5

NON ELECTRIC SURFACE TRUNK LINE DETONATOR

Safety • Quality • Reliability

For Use in Underground, Opencast, Quarrying and Construction

Description & Application

SUPREME DET-S Surface Trunk Line detonator consists of 3-Layered shocktube having internal coating of HMX compound & Detonator assembly which provides Surfce non-electric delay initiation of surface and underground blast patterns. Used in conjunction with detonating cord trunk lines or other Non-Electric delay systems provide flexibility in blast design and ease of use. These can be used in surface or underground mines, at quarries or at construction projects.

The SUPREME DET-S Surface Trunk Line detonator (STL) is developed to be used in a wide range of temperature conditions. The product may be used in areas encountering high temperatures and cold conditions.

Precaution

Avoid damage to the shock tube. Do not use shock tube as a lowering line for any thing other than cast booster. Never pull so hard to stretch or break shock tube which may cause a premature detonation.

Advantages

- Reliably initiates all detonator senstive explosives; does not affect the explosives column energy.
- Stands up to tough conditions.
- Provide flexibility in blast control.
- Allows easy connection.
- Does not entangle no waste.

Features

- Rugged and abrasion resistance tubing Delay
- Periods are accurately timed.
- Quick and simple to connect.
- Brightly coloured components.
- High visibility.
- Environment friendly
- Reduced energy loss.
- Quick and simple to connect.



PROPLICE	SUPREME DET-S Surface Trunk Line Detonator	
PRODUCT		
MOC of shell	Aluminium	
Detonator strength	Not Applicable	
Delay Timing, ms	0, 9, 17, 25, 42, 67, 100, 200	
Length of the shock tube	As per customers requirement	
Tube Coating	HMX Compound	
Tube Coating (mg/mtr)	17 +/- 3	
VOD, (mtr/sec- ond)	2000 ± 200	
Tensile strength	30 N/mm² (min)	
Identification mark	Delay timing and length stickers tagged with each shock tube. E mark at bottom of shell and "EEL" embossed on plastic connector. Different coloured connectors for different delay timings	
Water Resistance	Excellent	
Packing	Depending on length, No. of Detonators are packed in antistatic polybags and such polybags are kept in approved fibre board case. A barcode sticker having details such as shock tube length, type and delay numbers etc. is pasted on the fibre board box.	

^{*} Specific delay period also available on request.

 These specifications can be changed without any notice / intimation to buyer.



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Initiation & Handling

SUPREME DET-S Surface Trunk Line (STL) detonator assemblies can be initiated with electric or plain detonators. Care should be taken while used on rough surface to avoid friction of detonators or damaging of shock tube during handling.

Packing

SUPREME DET-S Surface Detonator assemblies are wound in regular coils and packed in antistatic polybags. These are packed in Fibre Board cases.

Length	Case: 545 X 340 X 300 mm		
(in Mtrs)	No. Per Polybag	Qty. Per Box	
3.5	10	280	
5.0	10	220	
6.0	10	180	
9	10	140	
12	5	110	
15	5	90	
18	5	70	
24	5	50	

- Specific lengths and Delay Timings can be made available on request.
- Quantity in Polybags may vary as per customer requirement.
- Shock Tube lengths above 100 mtrs will be provided in spools.



For the best results, store under moderate temperatures and dry conditions in a well ventilated, approved detonator magazine for best results.

Shelf Life

If stored in cool, dry, well ventilated magazine and handled properly, the maximum shelf life of SUPREME DET-S Surface Trunk Line detonator is 2 years from the date of manufacture.

Shipping Information:

Authorised Name

of Explosives : Supreme Det S

Proper Shipping

Name : **DETONATORS NON ELECTRIC**

for blasting

Class / Div : **1.1B** UN No. : **0360**

Disclaimer

Use of these products by any one who lacks adequate training, experience & supervision may kill or injure. Economic Explosives Limited shall not be liable for any damage, whatever its nature may be, and including incidental consequential and indirect damage caused to buyers or third parties, directly or indirectly arising from or relating to the supply, use, processing, storage, sale or distribution of the products, arising after delivery unless caused by Economic Explosives Limited during manufacturing.*Images are just for reference and can be changed without any intimations.

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