

### Technical Data Sheet

# Solar

## Copper Instantaneous Electric Detonator Copper Short Delay Detonator

#### **Description & Application**

Solar Copper Electric detonators meant for use in underground coal mines.

Solar CED and Solar CSDD detonators have primary charge of Lead Azide / Lead Styphnate in case of CED and Lead Azide / Aluminium Powder in case of CSDD, and base charge in both is PETN.

In CSDD, the detonation is pyrotechnically delayed at a predetermined time after the firing pulse is applied.

Solar CSDD provide delay flexibility in short period blast design, the accurate delay timing allows for a wider variety of blast design possibilities.

#### Advantages

- Provides precise control necessary to produce accurate and consistent blasting results
- Reliably initiates all cap sensitive products
- Reduces possibility of any mechanical damages or water hammer effect.
- Wide range of delay intervals give greater flexibility in blast design to control vibration, frequencies and better fragmentation with no overlap.
- Excellent water resistance
- Easy to handle and excellent storage characteristics.

#### Storage

For the best results, store under moderate temperatures and dry conditions in a well ventilated, approved detonator magazine located to conform to local laws and regulations. Detonator should not be stored in the same magazine with other explosives.

#### **Shelf Life**

If stored in cool, dry, well ventilated magazine and handled properly, the maximum shelf life of SOLAR CED and SOLAR CSDD is 2 years from the date of manufacture.



	CED	CSDD		
Identification Mark	SIIL mark on plug	SIIL mark on plug		
Type	Instantaneous	Short		
	Detonator	Delay Detonator		
Shell Length	42 mm	42-60 mm		
MOC of Shell	Copper	Copper		
Detonator Strength	No. 8	No. 8		
Wire Length	As per customer	As per customer		
Wire Colour#	Light Green	Red + White		
Wire Material	Cu or Gl	Cu or Gl		
Wire Resistance Cu	0.05 – 0.07	0.05 – 0.07		
	Ohms / Mtr	Ohms / Mtr		
Wire Resistance GI	0.5 – 0.7	0.5 – 0.7		
	Ohms / Mtr	Ohms / Mtr		
Series Firing	1.2 A for 4 ms	1.2 A for 4 ms		
Current				
All Firing Impulse	2.5 mJ	2.5 mJ		
No Firing Current	0.18 A for	0.18 A for		
	5 minutes	5 minutes		
Minimum Single				
Fire Current	0.8 A for 4 ms	0.8 A for 4 ms		
Fuse Head				
Resistance	1.6 to 2.0 ohms	1.6 to 2.0 ohms		
Use Temperature	-20°C to 60°C	-20°C to 60°C		
Water Resistance	Excellent	Excellent		
Resistance to				
Hydrostatic	3 Kgs for	3 Kgs for		
Pressure	48 Hours	48 Hours		
Insensitivity to	2 Kgs drop from	2 Kgs drop from		
Impact	height of 0.4 Mtr	height of 0.4 Mtr		
Drop Test	from 5m height	from 5m height		
Jolt Test	60 jolts / min from 150 mm height for 30 minutes			

# Other lead wire colour can be given on request.



### Technical Data Sheet

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#### PACKING (CED)

#### **GI Wire**

Length	1	Qty./ Bundle	Qty./ Wrapping	Gross Wt.	Net Wt.
1.8 Mtr.		25	50	20	18
2.0 Mtr.	1000	25	50	15	13
2.5 Mtr.	1000	25	50	23	21

#### PACKING (CSDD)

#### GI Wire

Length	Qty./	Qty./	Qty./	Gross	Net
	Case	Bundle	Wrapping	Wt.	Wt.
2.5 Mtr.	1000	25	50	22	20
3.0 Mtr.	750	25	25	20	18

#### PACKING (CED)

#### CU Wire

Length	Qty./	Qty./	Qty./	Gross	Net
	Case	Bundle	Wrapping	Wt.	Wt.
1.8 Mtr.	1000	25	50	18	16
2.0 Mtr.	1000	25	50	20	18
2.5 Mtr.	750	25	50	18	16

#### PACKING (CSDD)

#### **CU Wire**

Length	Qty./	Qty./	Qty./	Gross	Net
	Case	Bundle	Wrapping	Wt.	Wt.
2.5 Mtr.	750	25	50	22	20
3.0 Mtr.	600	25	25	22	20

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Use of these products by anyone who lacks adequate training, experience & supervision may kill or injure. It is expressly understood that any technical advice furnished by SIIL with reference to the use of its Products is given gratis & SIIL assumes no obligation or liability for the advice given or results obtained, & all such advice being given is accepted at Customer's risk.

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\*Images are just for reference and can be changed without any intimations.

## General Recommendations for Use

- Always use an exploder source that can provide a current flow greater than 1.2 Amps and cut-off at 4ms to the circuit to optimize blasting.
- Never handle or use electric detonators in the presence of static or erratic electricity or electric storm.
- Open the shorted ends of lead wire only to verify the continuity and initiate the blasting.
- Never connect electric detonators of other manufacturers having different sensitivity or blasting characteristics.
- Suitable for use in potentially hazardous atmophere.
- Never handle or use electric detonators in the presence of static or erratic electricity or electric storm.
- Open the shorted ends of lead wire only to verify the continuity and initiate the blasting.

#### **Disposal**

The disposal of explosives material is dangerous and require special training. Methods used for safe disposal may vary from case to case and will depend upon conditions under which the operations take place. For further information please contact Solar representative in your area.

#### **Shipping Information:**

**Authorised Name** 

of Explosive : ELECTRIC DETONATOR
Proper Shipping Name : DETONATORS, ELECTRIC for

Blasting

Class / Div. : 1.1B UN No. : 0030

#### **Solar Industries India Limited**

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